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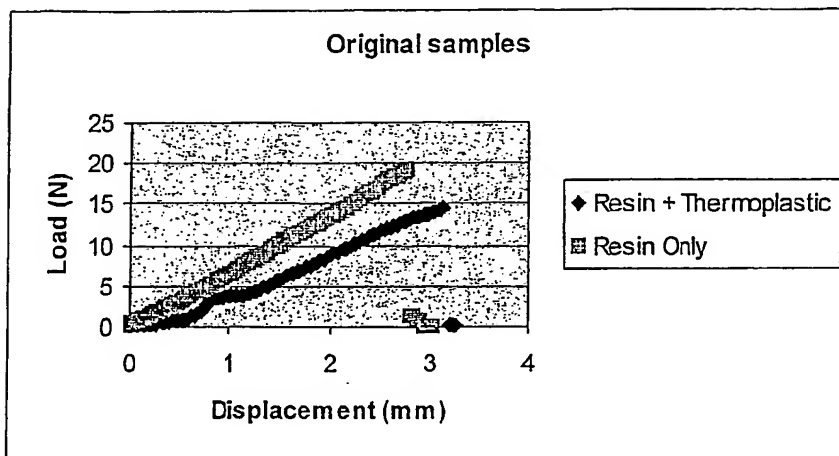


Fig. 1a

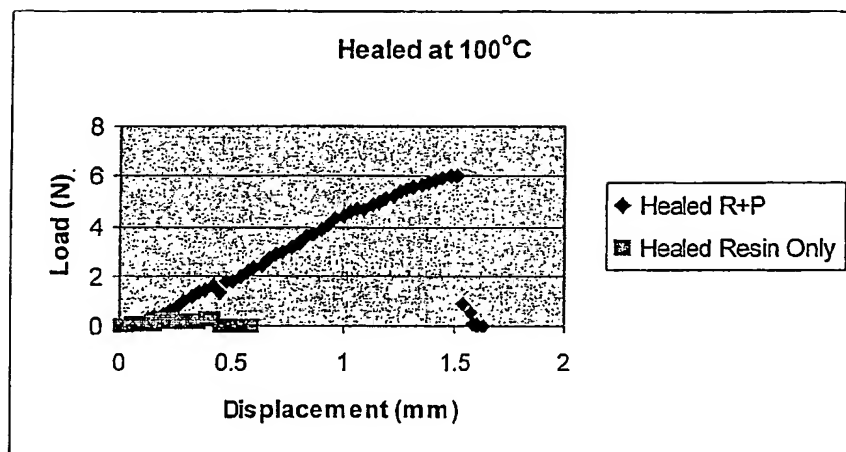


Fig. 1b

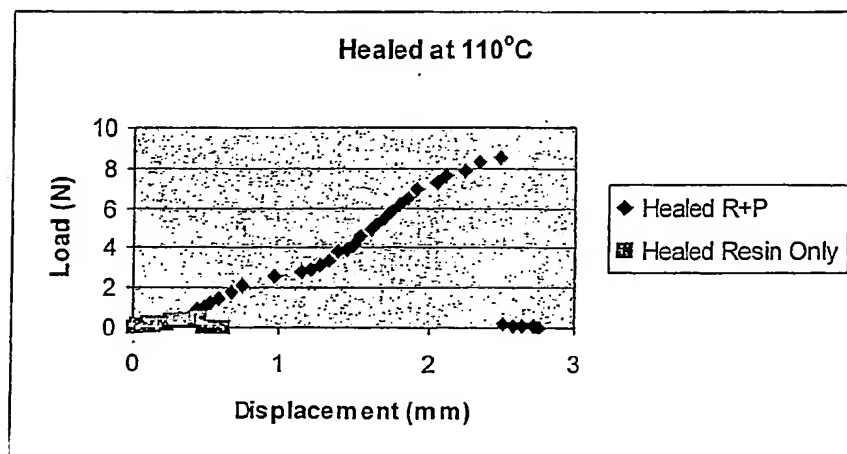


Fig. 1c

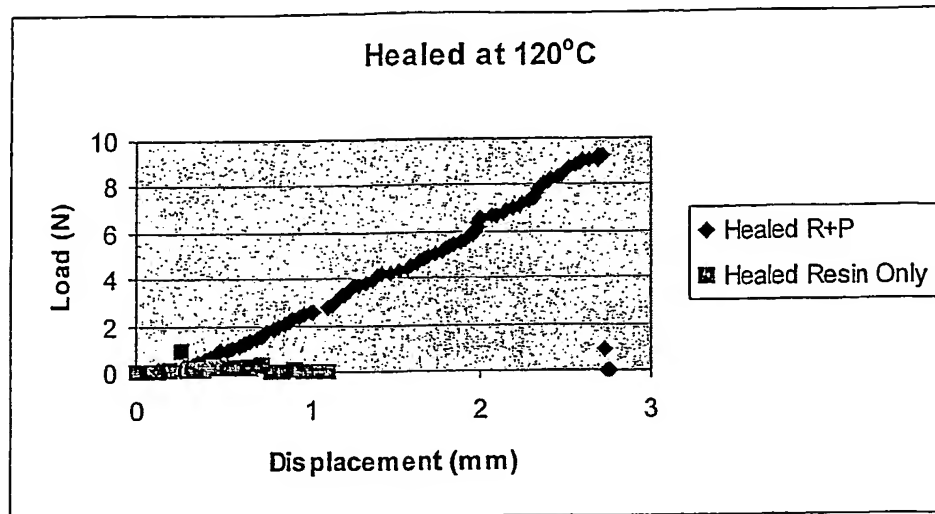


Fig. 1d

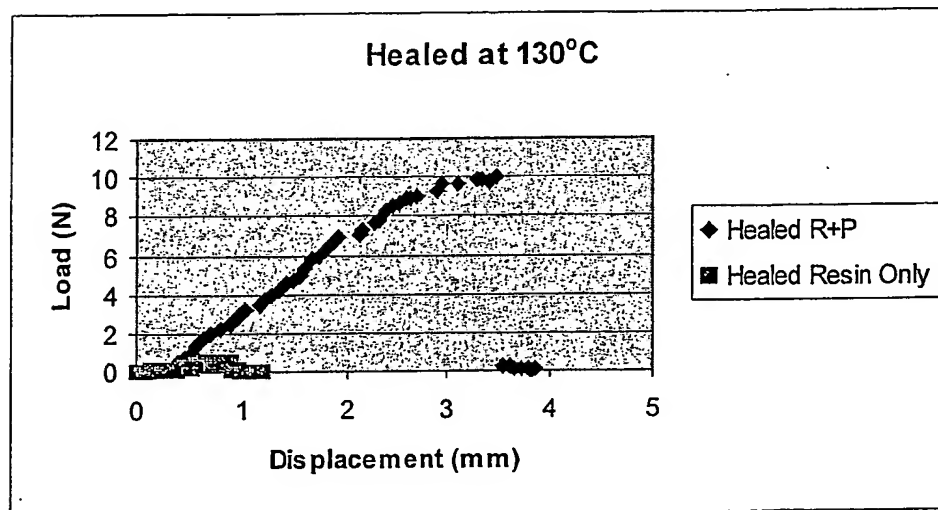


Fig. 1e

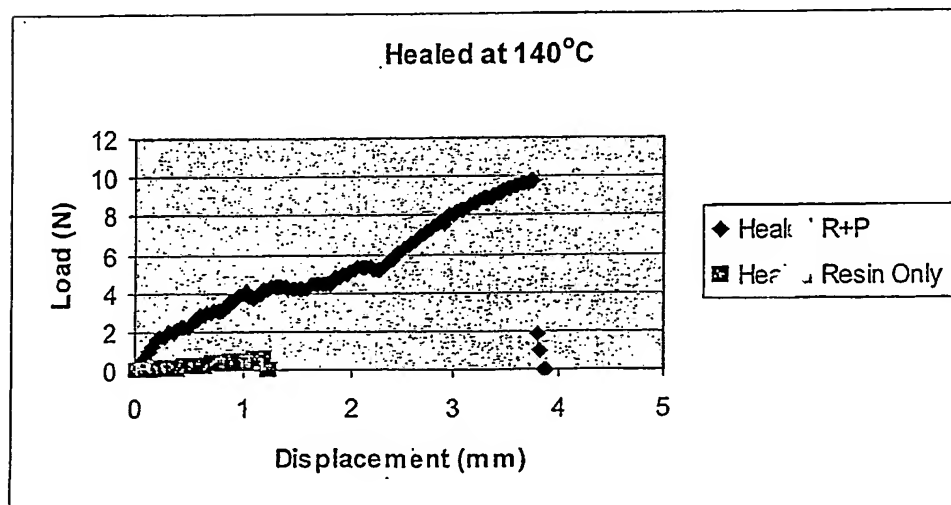


Fig. 1f

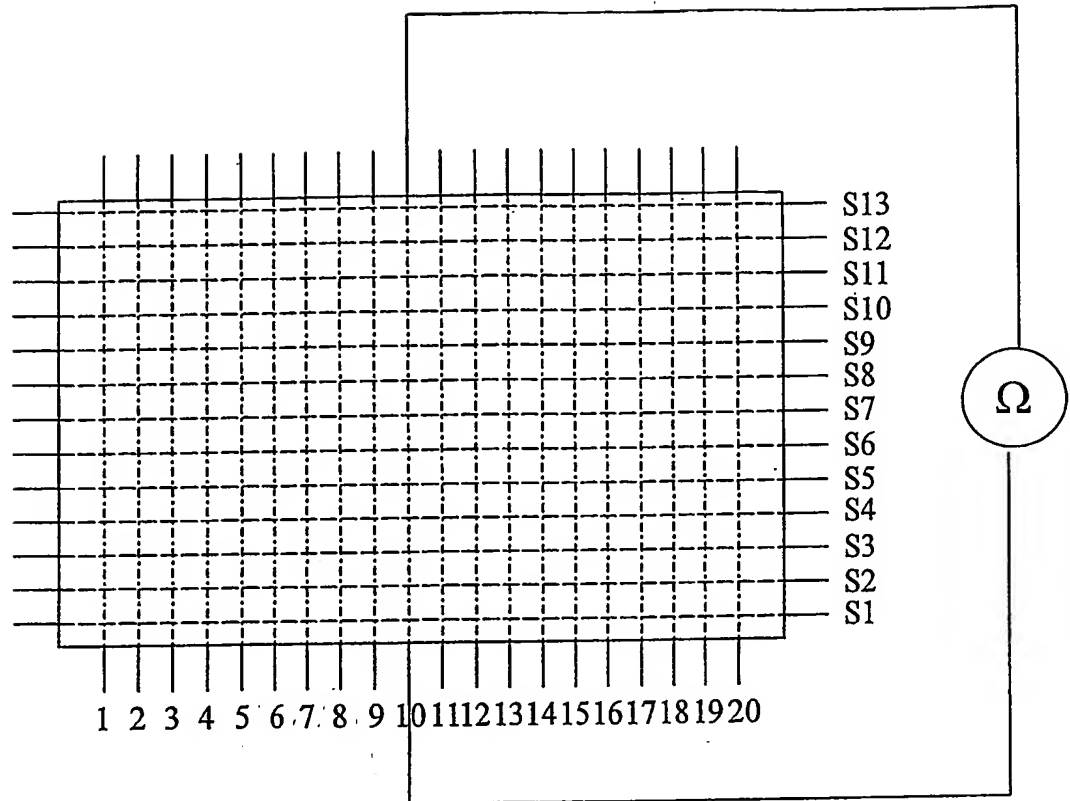


Fig. 2

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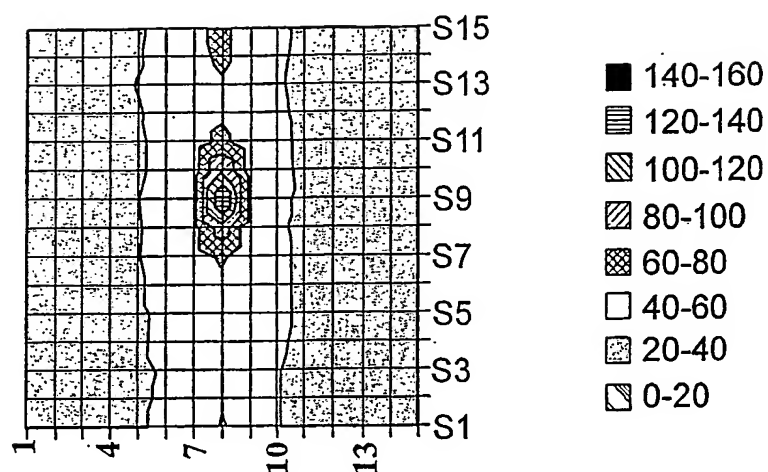


Fig. 3a

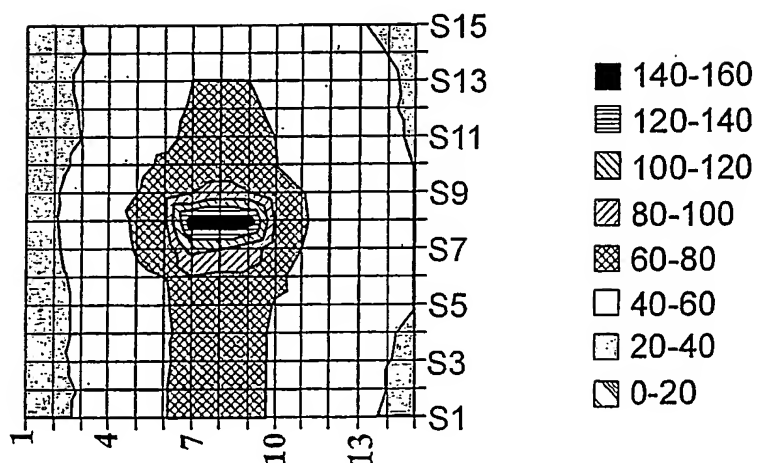


Fig. 3b

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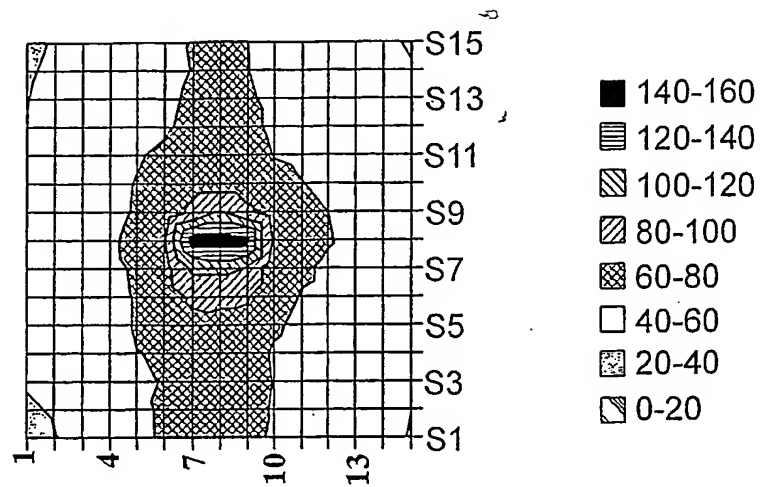


Fig. 3c

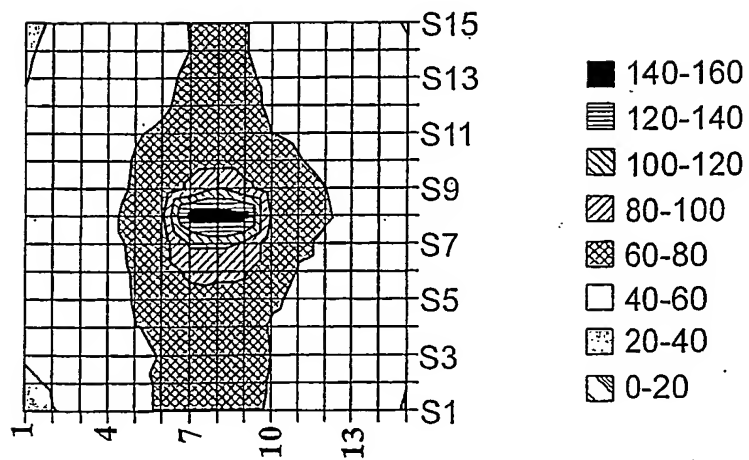


Fig. 3d

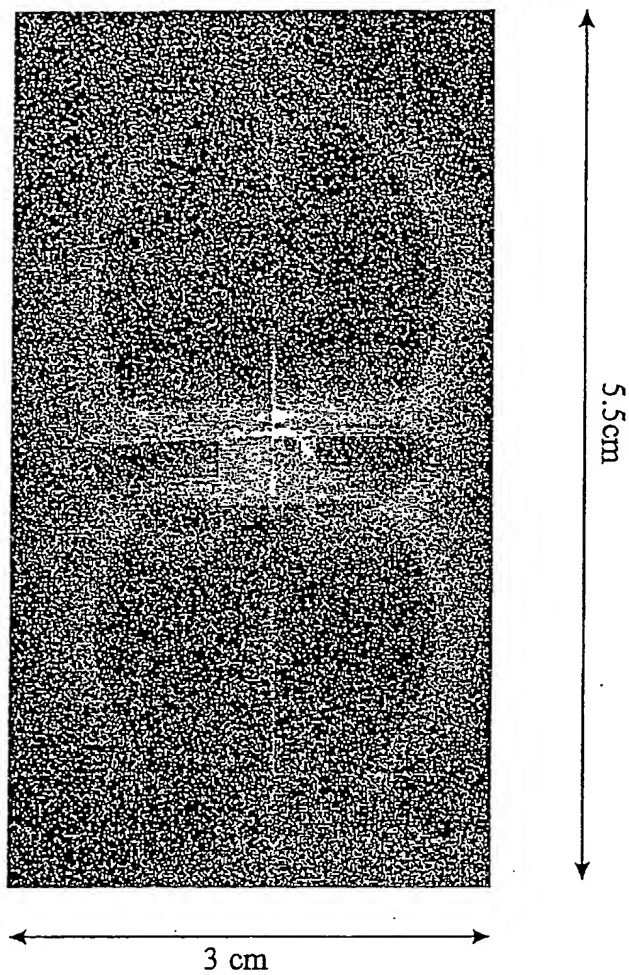
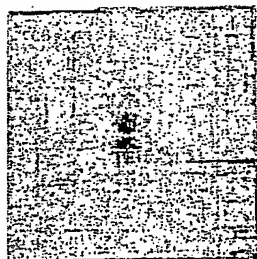


Fig. 4

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Sample 1



Impacted @ 2.7J

Sample 2

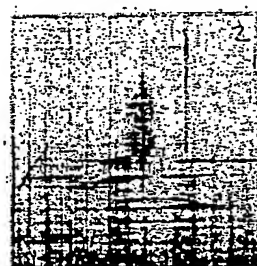
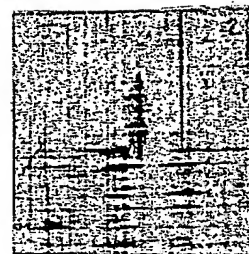
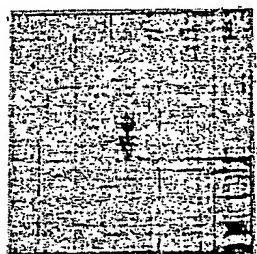
Healed for 1 hour @
130°C

Fig. 5